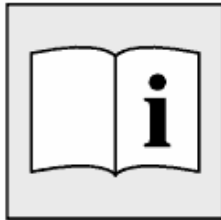
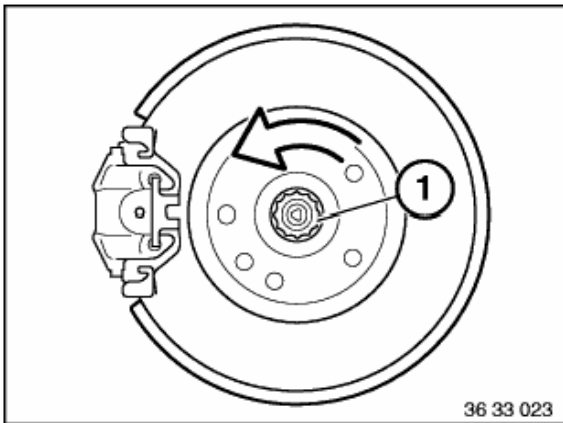
**Special tools required:**

- 33 2 111
- 33 2 115
- 33 2 116
- 33 2 117
- 33 2 118



Remove rear wheel.



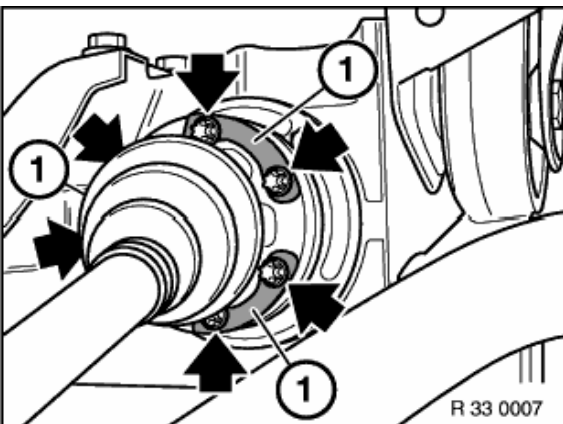
Release collar nut (1).

Tightening torque, 33 41 3AZ .

Installation:

Replace and oil collar nut.

Secure collar nut by caulking at flat area of output shaft.

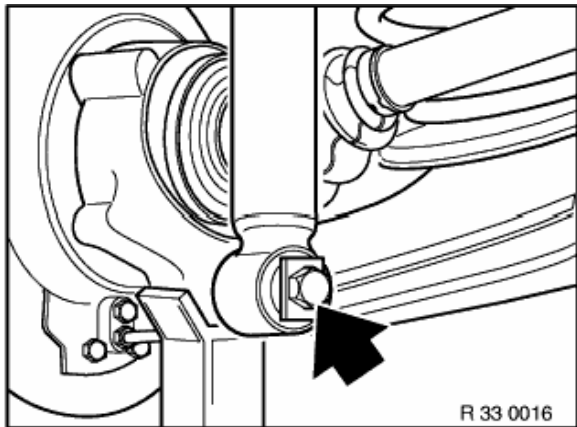


Release screws, remove output shaft from final drive flange and tie up.

Tightening torque, 33 21 1AZ .

Installation:

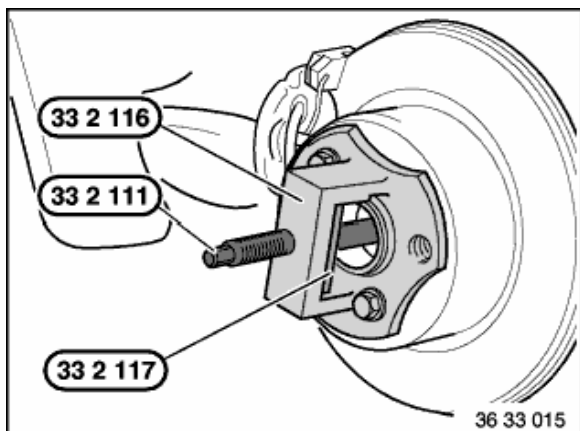
Fit shims (1).



Release screw.

Tightening torque, 33 52 1AZ .

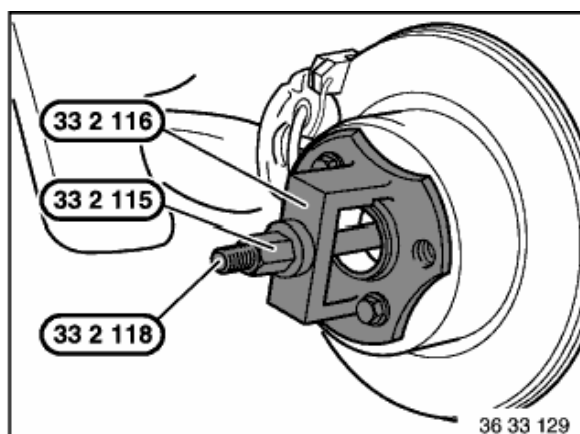
Support trailing arm with a workshop hoist and lower trailing arm.



Important!

Secure output shaft against falling down.

Secure special tools 33 2 111 /33 2 116 /33 2 117 with wheel studs and press out output shaft.



Installation:

Draw in output shaft with special tools 33 2 115 /33 2 116 / 33 2 118 .